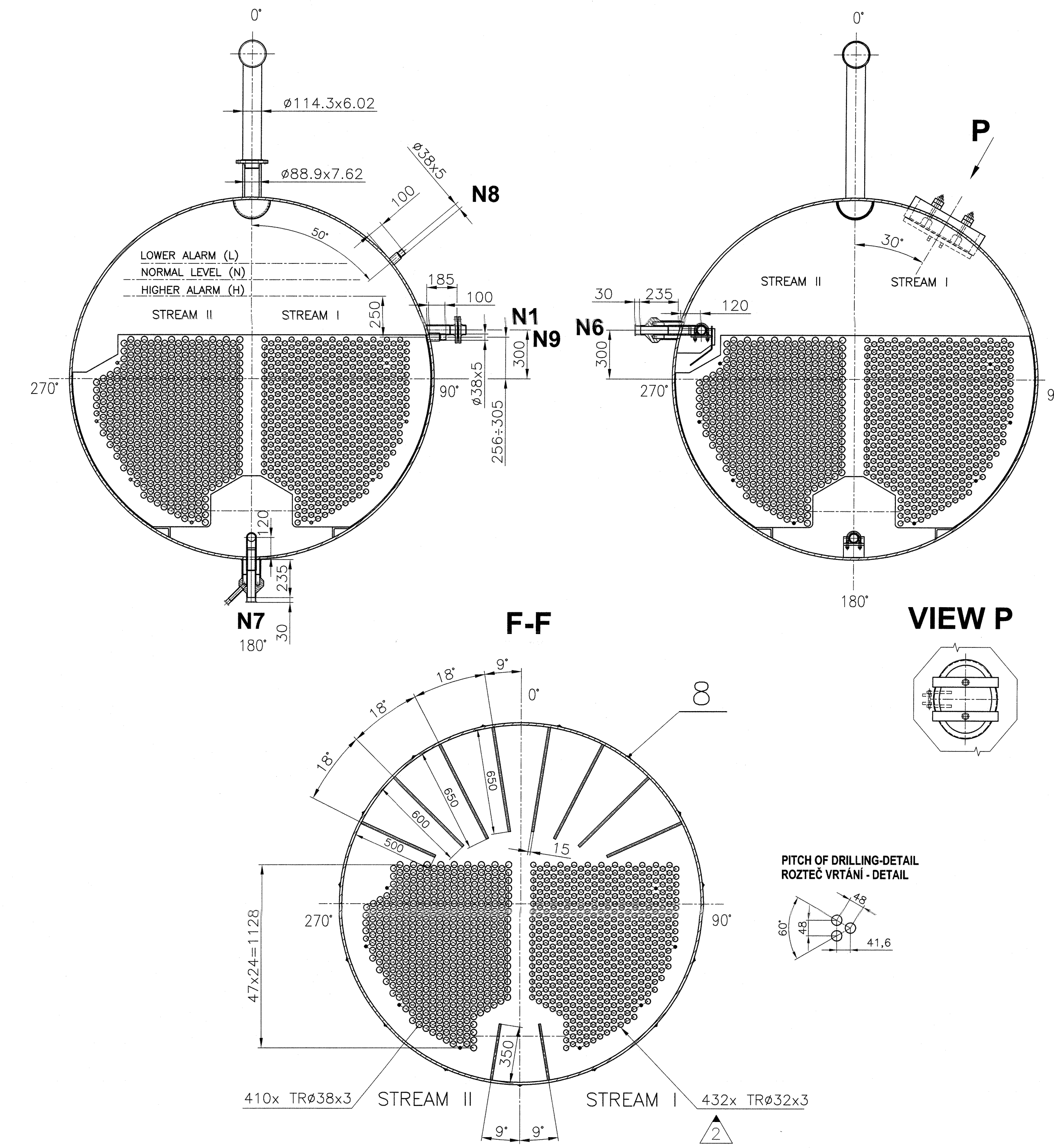
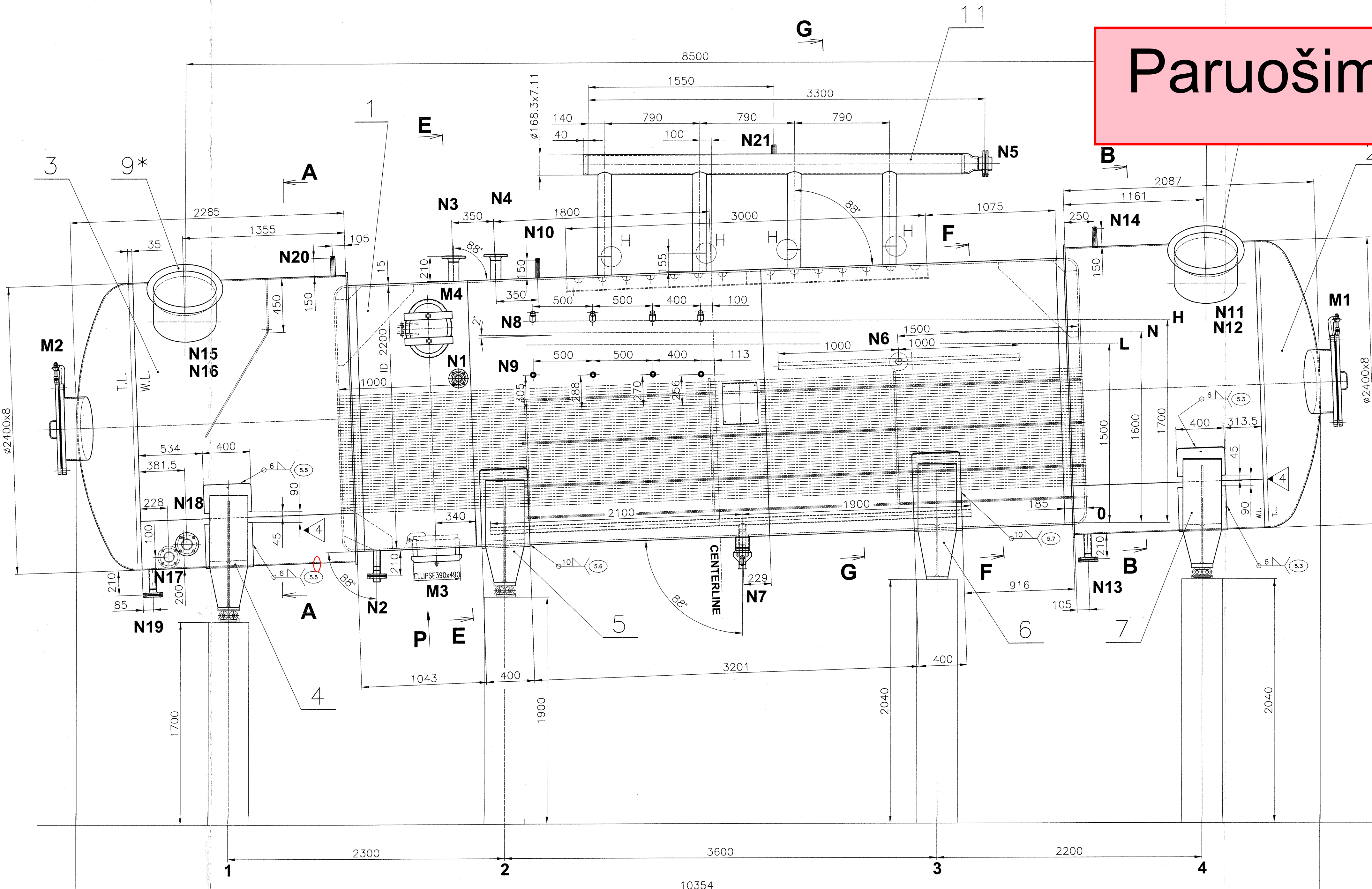
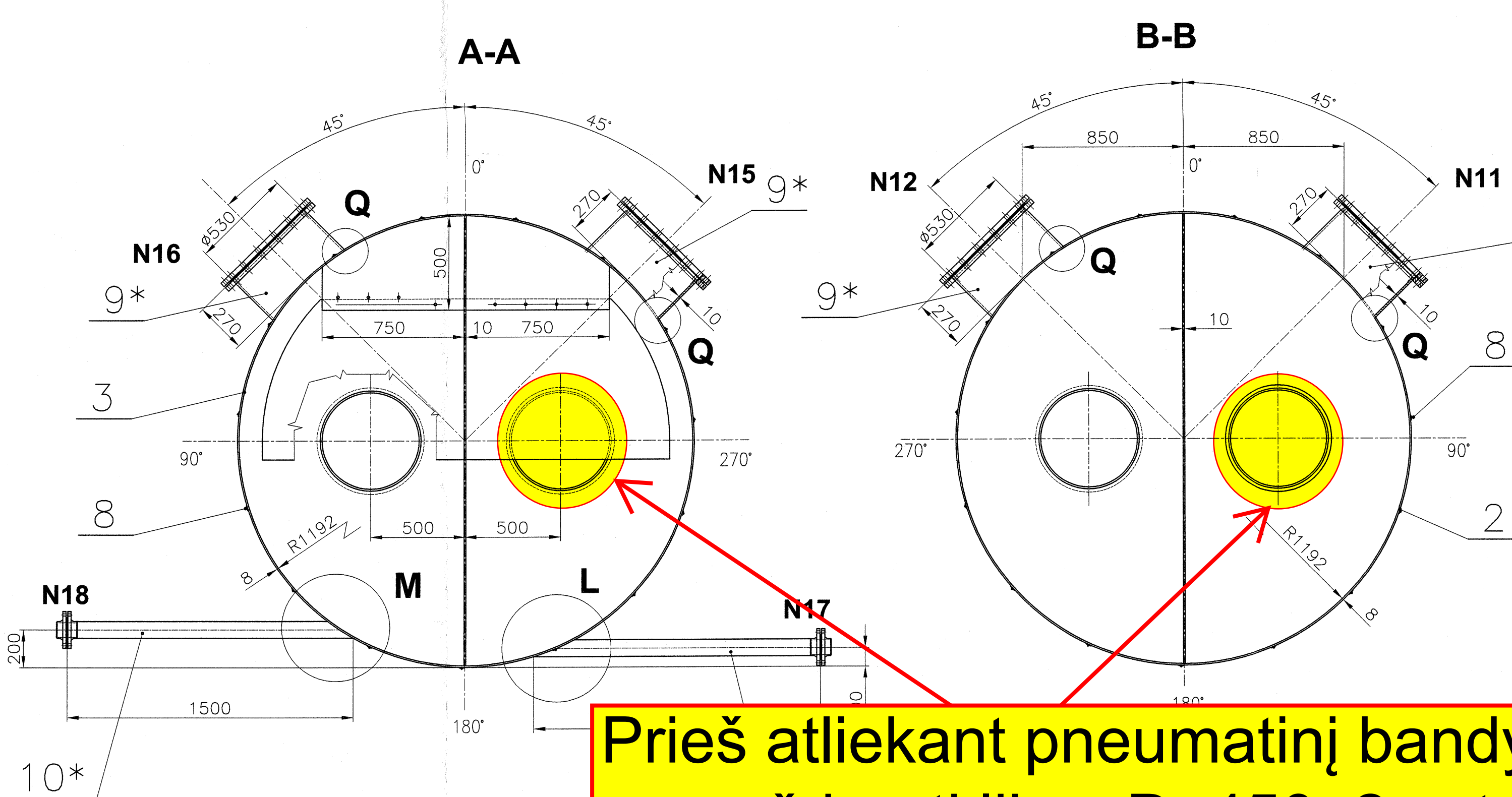


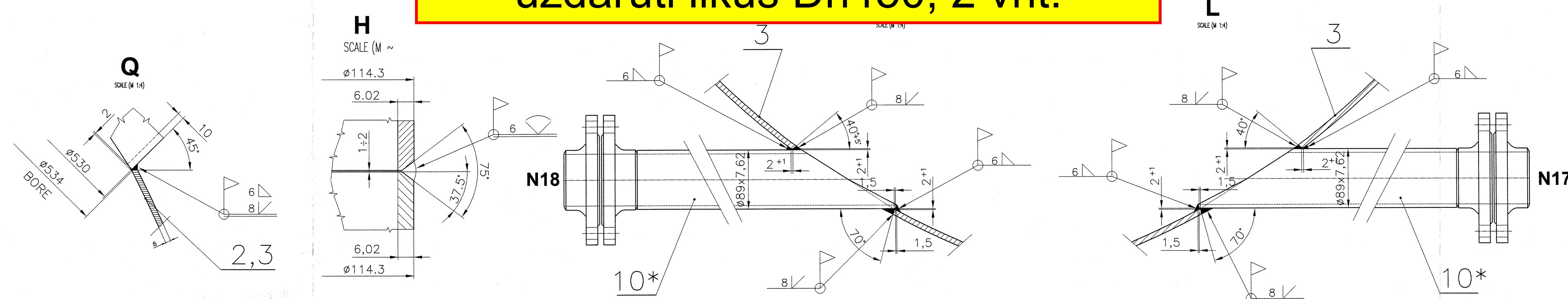
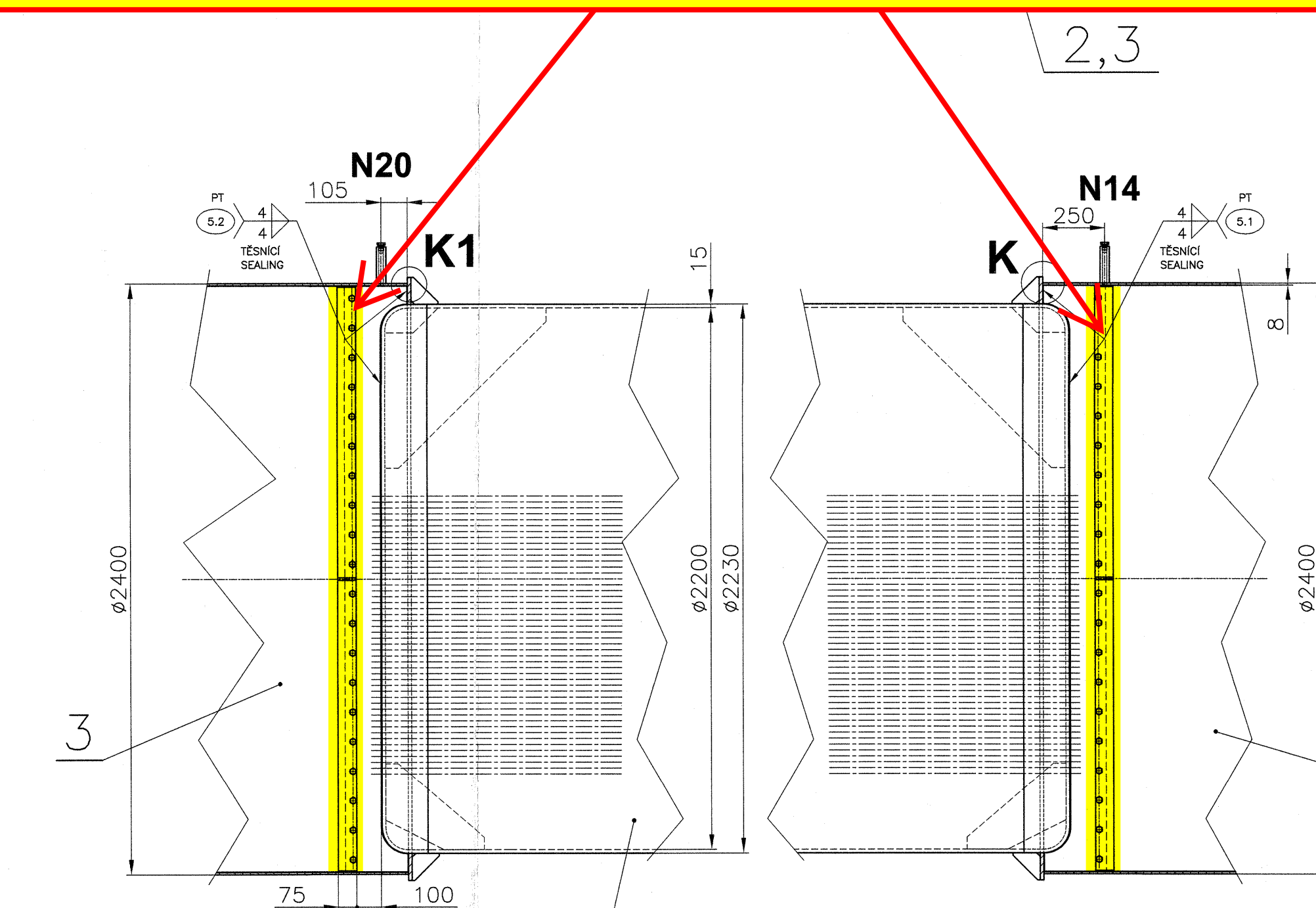
Paruošimas pneumatiniam bandymui PB



**Demontuoti D/M juostas ir užsantarinti korpuso sujungimus.  
(Sandarinimo darbai atliekami katilo kamerų viduje)**



Prieš atliekant pneumatinį bandymą,  
uždaruti likus Dn450, 2 vnt.



| No. OF ASSEMBLY DWG'S/CISLA VYKR. SEŠTAV |                      |                     |              |
|--|----------------------|---------------------|--------------|
| GRUP                                     | NÁZEV VÝKRESU        | NAME OF DRAWINGS    | DRAWING NO   |
| (1)                                      | TRUBKOVÝ BŮBEN       | TUBULAR DRUM        | 009-2517.013 |
| (2)                                      | PRÁVA KOMORA VSTUPNÍ | RIGHT CHAMBER INLET | 009-2517.011 |
| (3)                                      | LEVÁ KOMORA VSTUPNÍ  | LEFT CHAMBER OUTLET | 009-2517.012 |
| (4)                                      | PODSTAVEC 1          | SADDLE 1            | 109-0940.861 |
| (5)                                      | PODSTAVEC 2          | SADDLE 2            | 109-0940.862 |
| (6)                                      | PODSTAVEC 3          | SADDLE 3            | 109-0940.863 |
| (7)                                      | PODSTAVEC 4          | SADDLE 4            | 109-0940.864 |
| (8)                                      | PRÍCHYTÝ IZOLACE     | INSULATION CLIPS    | 009-0940.866 |

[illegible][illegible][illegible]

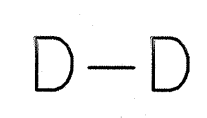
\*) HRDLA POZICE 9 A 10 NEPŘIVAŘOVAT, OTVORY NEVRTAT  
BUDE PROVEDENO PŘI MONTÁŽI NA STAVBĚ



\*) NOZZLE POS. 9 AND 10 DO NOT WELD , BORE DO NOT CUT  
WILL BE DONE DURING ASSEMBLY AT THE  
CONSTRUCTION SITE

 SITE WEIGHT

|   |  |
|---|--|
| VSEOBECNE TOLERANCE PRO NETOLEROVANE ROZMĚRY<br>GENERAL TOLERANCES FOR NOT TOLERATED DIMENSIONS |  |
| OPRAVČOVANÉ ČASTI<br>MACHINED PARTS   | SVAROVANÉ KONSTRUKCE<br>WELDED CONSTRUCTIONS |
| ISO 2768-mK   | EN ISO 13920                                 |

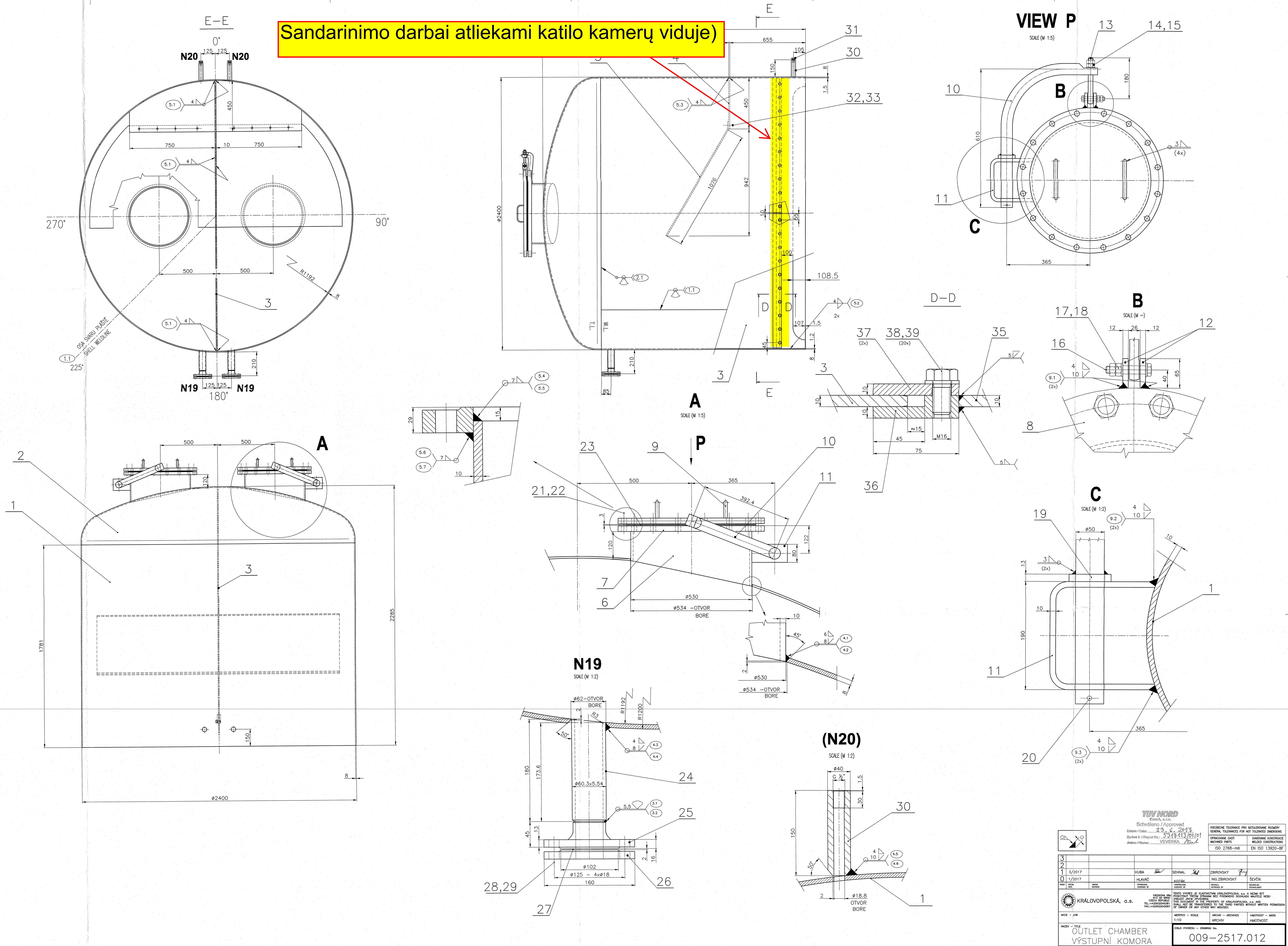




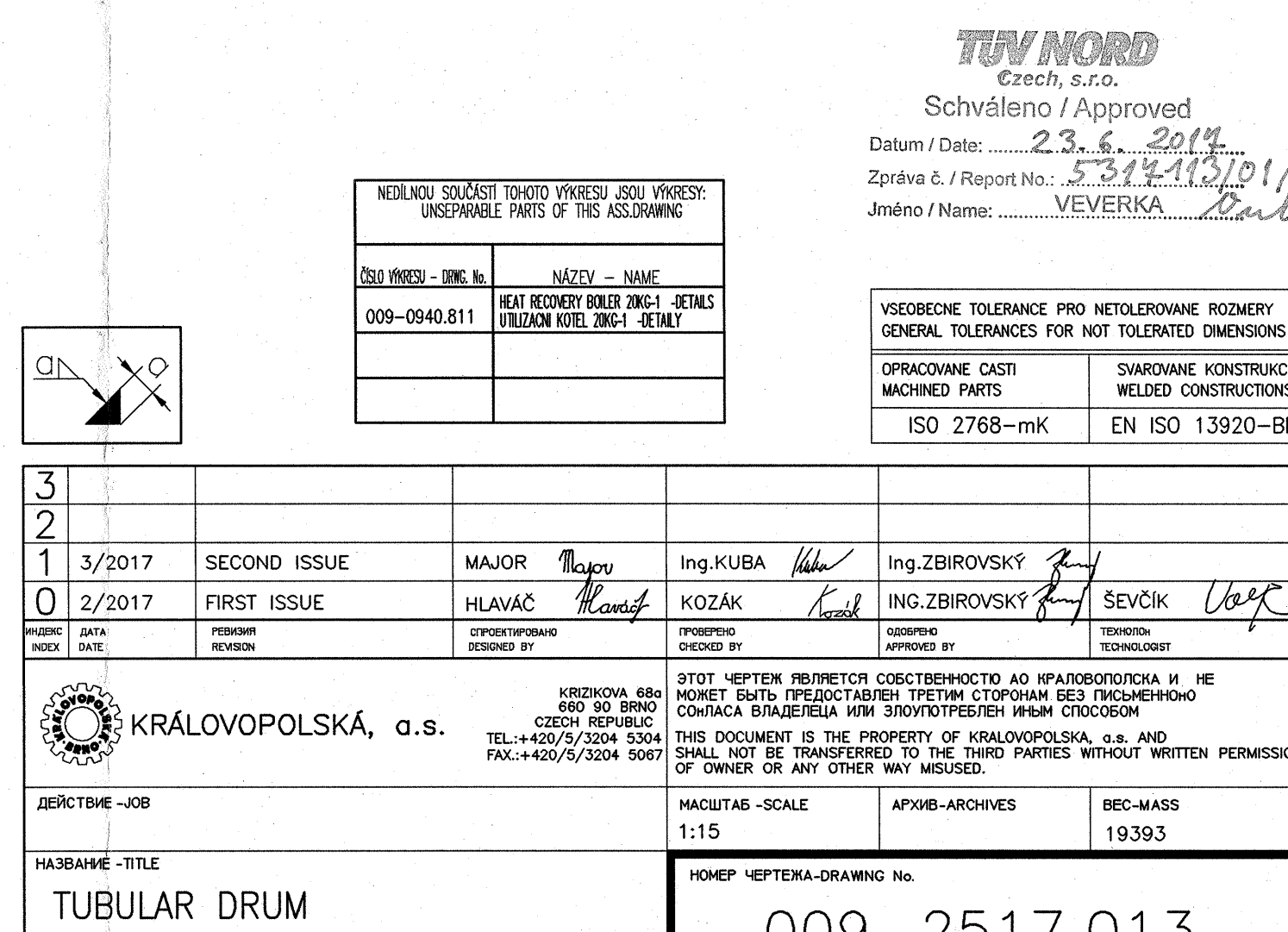
|   |  |
|---|--|
| <br>Schváleno / Approved |  |
| Datum / Date: <u>23.6.2014</u>  |  |
| Zjedná / Report No: <u>551413104101</u>   |  |
| Zjedná / Name: <u>VEVERKA</u>   |  |
|                          |  |
| KOORDINACE TOLERANCI PRŮMYŠLOVSKÝCH MATERIÁLŮ<br>COORDINATING TOLERANCES FOR NOT TOLERATED DIMENSIONS         |  |
| OPRAVUJÍCÍ ČÁSTI<br>WORKING PARTS<br>ISO 2768-mK  | PÁROVNÉ KONSTRUKCE<br>MOUNTING DIMENSIONS<br>EN ISO 13920-BF       |
| 3   | 1  |
| 3/2017  | KUBA   |
| 2/2017  | HLAVIC   |
| 2017  | HOZAK  |
| 2017  | EN ISO 2768-mK   |
| 2017  | SEVOČ  |
| 2017  | SEVOČ  |
| KRÁLOVOPOLSKÁ, a.s.<br>KRALOVOPOLSKA, s.p.a.<br>KRÁLOVOPOLSKA, a.s.<br>KRALOVOPOLSKA, s.p.a.                  |  |
| AKCE - JOB<br>NAZEV - TITLE<br>INLET CHAMBER<br>VSTUPNÍ KOMORA  | MONTÁŽ - SCALE<br>ARCHIV - ARCHIVES<br>HMOTNOST - MASS<br>HMOTNOST |
| 0909-2517.011   |  |





Sandarinio darbai atliekami katilo kamerų viduje)










|  |  |   |  |
|--|--|---|--|
| <br>TÜV NORD<br>GmbH<br>Schiedsrichter / Approved |  | VSEKEDNE TOLERANCE PRO NEPOVLADNOV ROVNOST<br>GENERAL TOLERANCES FOR NOT VULCANIZED CHANGINGS |  |
| Datum / Date: 23.6.2014  |  |   |  |
| Zpráva / Report No: 5344.433.04/01   |  |   |  |
| Jméno / Name: VEVERKA Petr   |  |   |  |
|   |  | OPRAVČOVÉ ČASTI<br>WELDED PARTS   |  |
|  |  | ODPADNÉ KONSTRUKCE<br>WELDED CONSTRUCTIONS  |  |
|  |  | ISO 2768-mK EN ISO 13920-BF   |  |

|   |        |                    |                     |                  |                       |
|---|--------|--------------------|---------------------|------------------|-----------------------|
| 3 |        | KLUBA              | SEHNAL              | ZBÍROVSKÝ        | SEVČEK                |
| 2 |        |                    | KOKAZ               |                  |                       |
| 0 | 2/2017 | VLAŠOVIC<br>HODKOV | ODPRAVČOV<br>HODKOV | JINÁ<br>OPRAVČOV | TECHNICKÝ<br>KONTROLA |

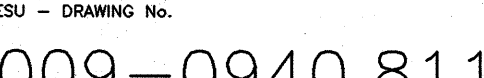


**KRÁLOVÉPOLŠTÍ a.s.**

PRŮMYŠLNÁ ZÓNA  
 02 00 0000  
 ČESKÁ REPUBLIKA  
 IČ: 440330434  
 DIČ: CZ440330434

|   |   |  |
|---|---|--|
| NÁZEV - NAME<br>HEAT RECOVERY BOILER ZOKG-1,2 - DETAILS<br>UTILIZATION KOTEL ZOKG-1,2 - DETAILS | MĚŘITELNO - MEASURED<br>1:10<br>ČÍSLO VÝKRESU - DRAWING NO. | ARCHIV - ARCHIVES<br>ARCHIV<br>HODNOTNOST - MASS<br>HMOTNOST |
|---|---|--|



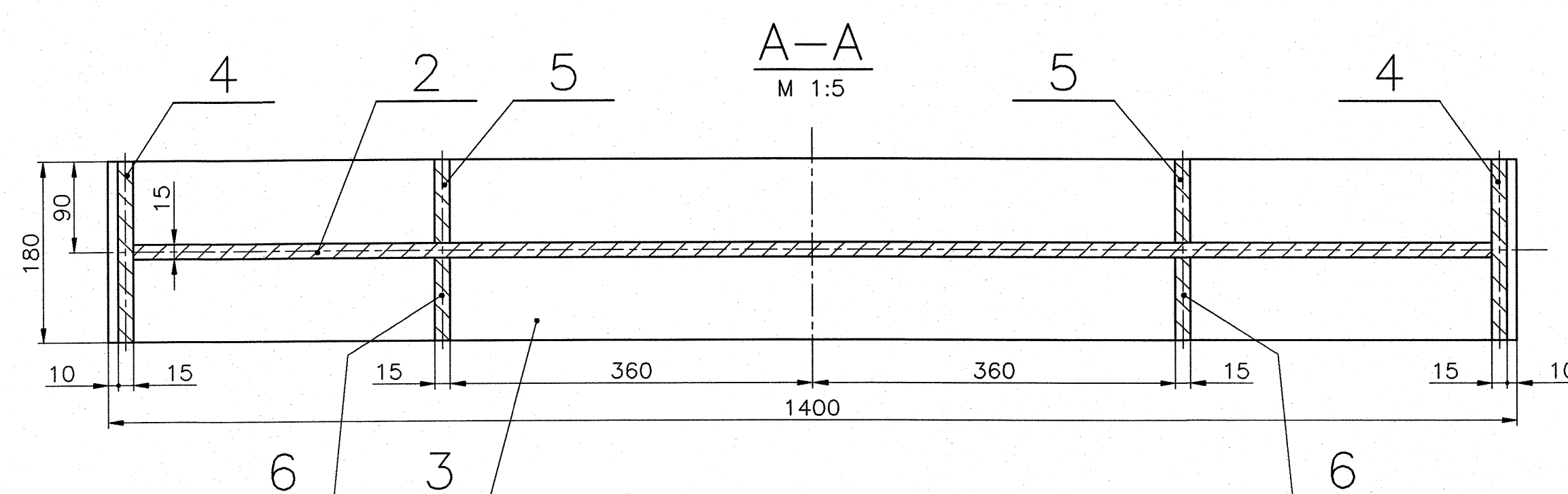
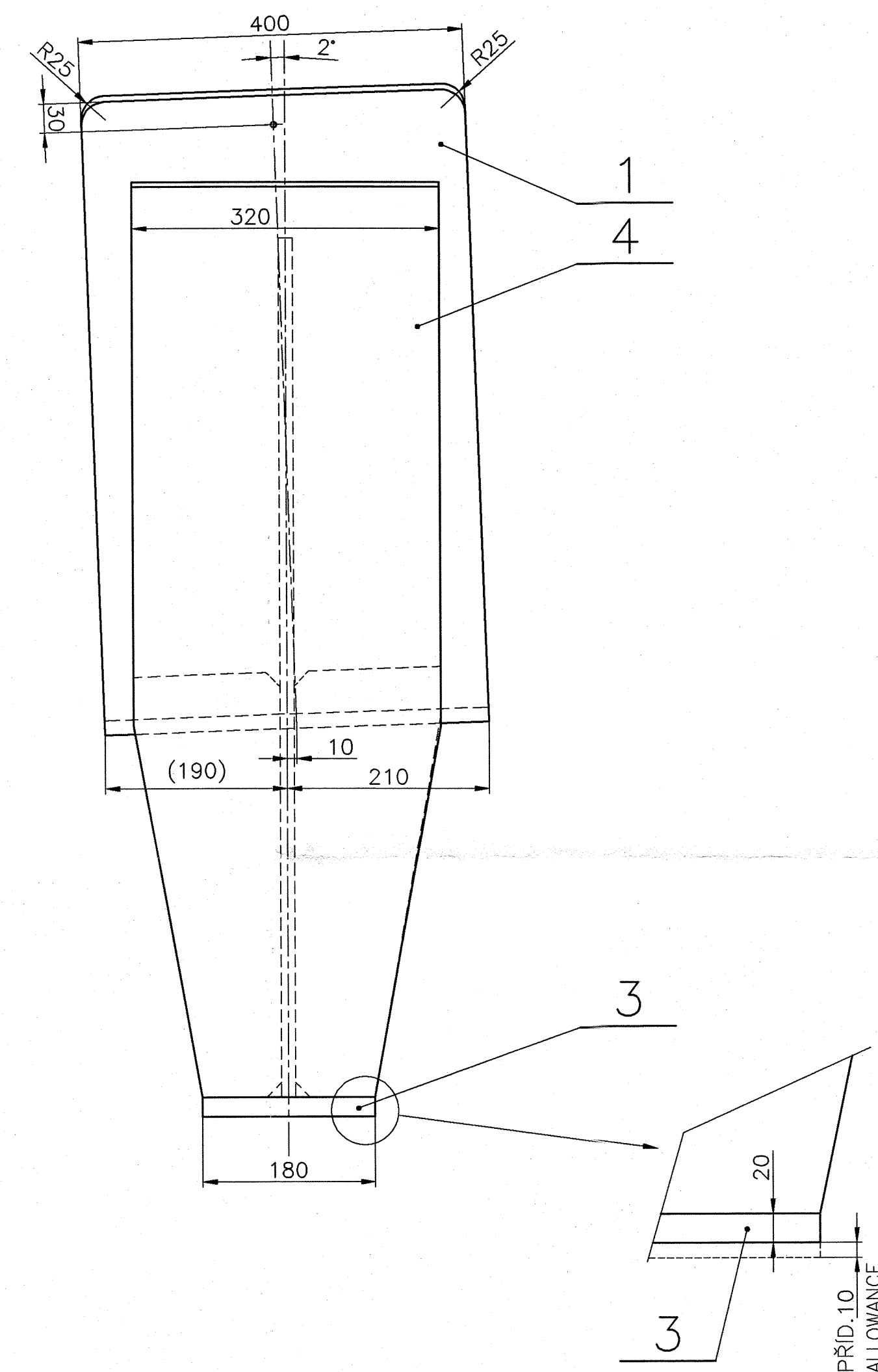













1. VSECHNY SVARY BUDOU PROVEDENY DLE WKF 09-984 (SVAROVACI PLAN)  
ALL WELDED JOINTS SHALL BE CARRIED ACC. TO WKF 09-984 (WELDING KEY FORM)  
NEOZNACENE KOUTOVE SVARY DLE WPS (UVEDENY VE WKF)  
UNMARKED FILLED WELDS ACC. TO WPS (LISTED IN WKF)
2. DOKUMENTACE JE PROVEDENA V SI JEDNOTKACH  
THE DOCUMENTATION IS GIVEN IN SI UNITS
3. VELIKOST KOUTOVYCH SVARU JE V SOULADU S NACRTEM C.1, KDE "a" JE MINIMALNI POZADOVANA  
VELIKOST SVARU  
FILLET WELDS SIZE IS IN ACCORDANCE WITH SKETCH No.1, WHERE "a" IS MINIMAL REQUIRED WELD SIZE

NAČRT Č.1  
SKETCH No.1

Datum / Date: 23. 6. 2014  
Zpráva č. / Report No.: 5314 113/09/09  
Jméno / Name: VEVERKA

|                                    |   |
|------------------------------------|---|
| OPRACOVANE CASTI<br>MACHINED PARTS | SVAROVANE KONSTRUKC<br>WELDED CONSTRUCTIONS |
| ISO 2768-mK                        | EN ISO 13920-B                              |

|       |         |                     |                        |                       |                          |                                |
|-------|---------|---------------------|------------------------|-----------------------|--------------------------|--------------------------------|
| 3     |         |                     |                        |                       |                          |                                |
| 2     |         |                     |                        |                       |                          |                                |
| 1     |         |                     |                        |                       |                          |                                |
| 0     | 03/2017 | FIRST ISSUE         | MAJOR <i>Major</i>     | Ing. KUBA <i>Kuba</i> | Ing. ZBIROVSKÝ <i>Zb</i> |                                |
| INDEX | DATA    | ZNAČKA<br>SIGNATURE | VÝPRAVČÍ<br>DISPATCHER | KONTROLNÍ<br>CHECKER  | SCHVÁLIL<br>APPROVED BY  | TECHNICKÝ<br>TECHNICAL OFFICER |


**KRÁLOVOPOLSKÁ, a.s.**

|   |   |
|---|---|
| KRIZKOVA 68a<br>612 00 BRNO<br>CZECH REPUBLIC<br>TEL.:+420532045381<br>FAX.:+420532045067 | TENTO VYKRES JE VLASTNICTVIM KRALOVOPOLSKA, a.s. A NESMI BYT<br>POSKYTNUT TRETIM STRANAM BEZ PISEMNEHO SOUHLASU MAJITELE NEBO<br>ZNEUZIT V INIM ZPUSOBEM.<br>THIS DOCUMENT IS THE PROPERTY OF KRALOVOPOLSKA, a.s. AND<br>SHALL NOT BE TRANSFERRED TO THE THIRD PARTIES WITHOUT WRITTEN PERMISS-<br>OF OWNER OR ANY OTHER WAY MISUSED. |
|---|---|

AKCE - JOB 25170001

| NAZEV - TITLE |  |
|---------------|--|
| PODSTAVEC 3   |  |
| SADDLE 3      |  |

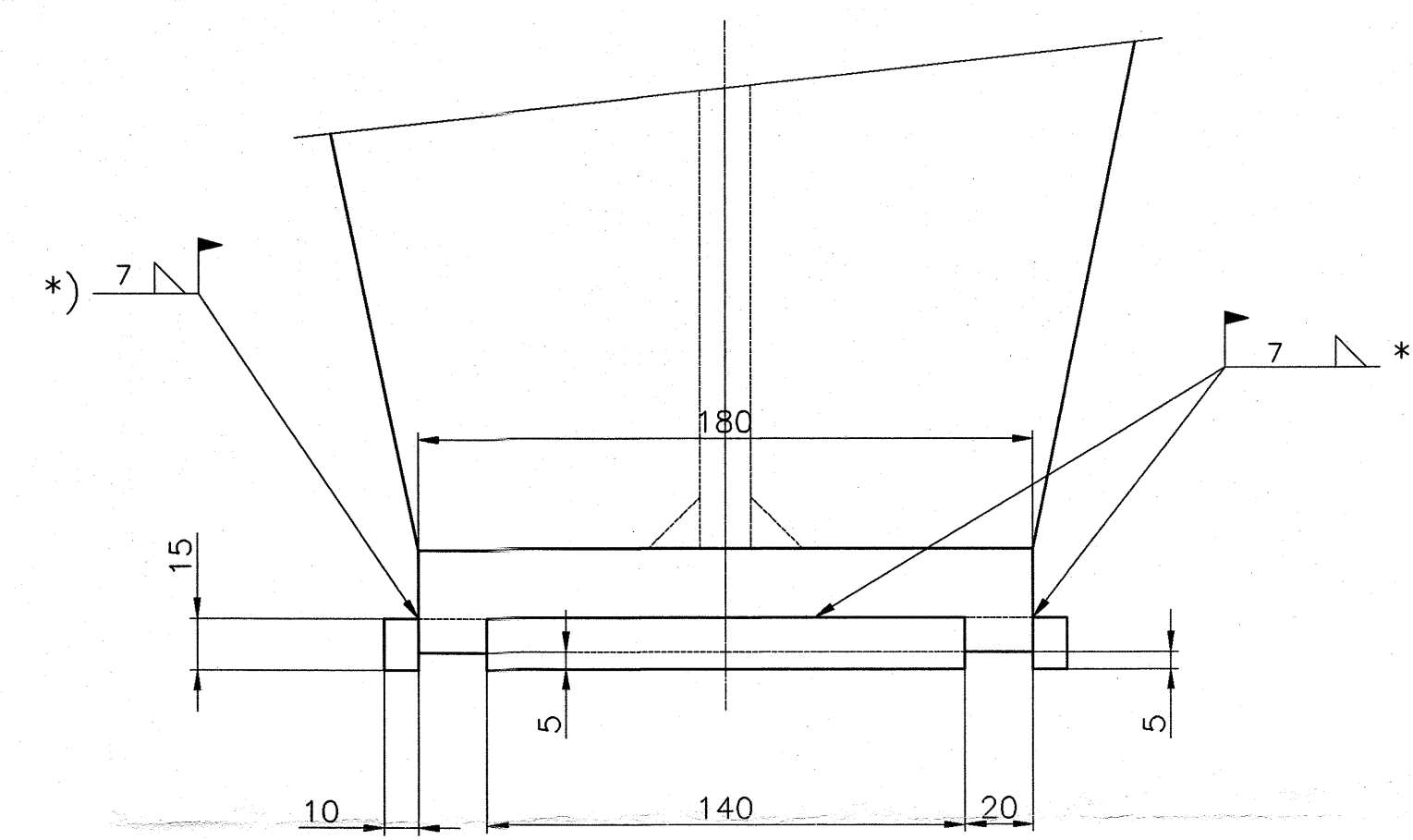
CISLO VYKRESU - DRAWING No

109-0940.863



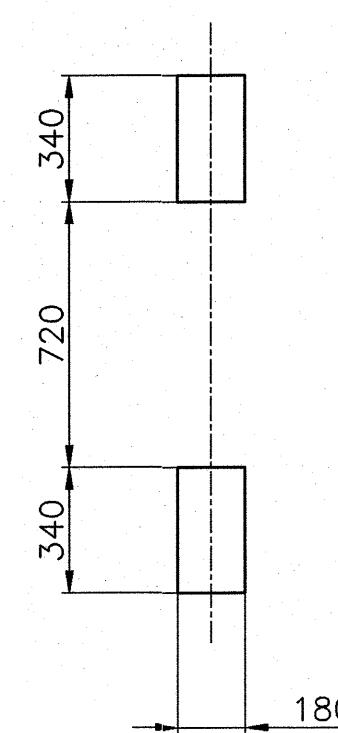




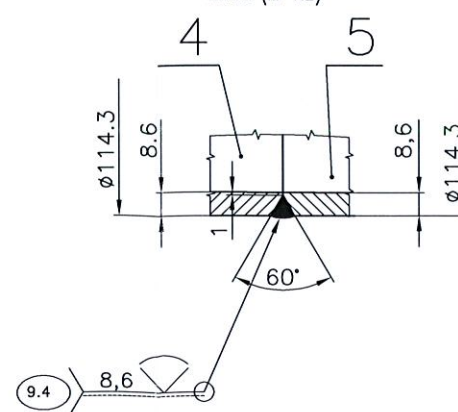
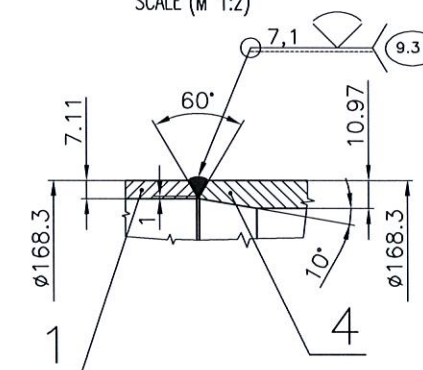
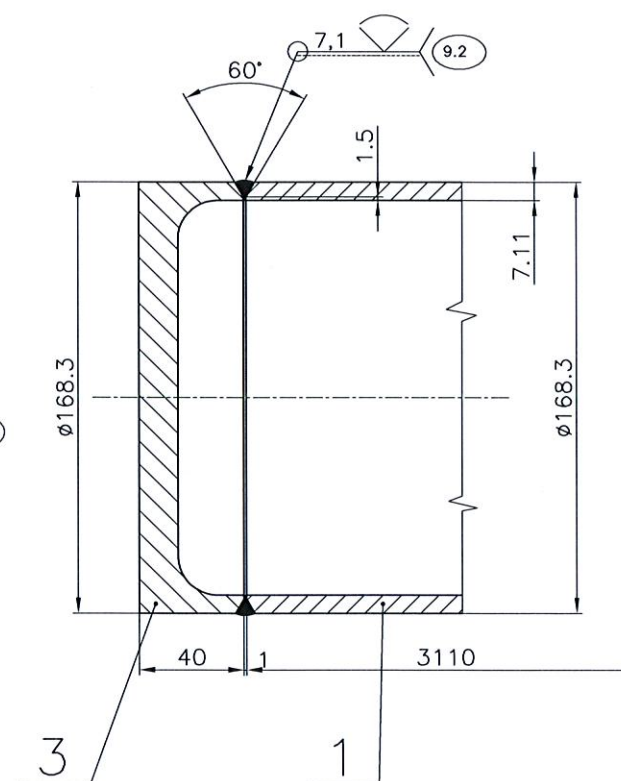
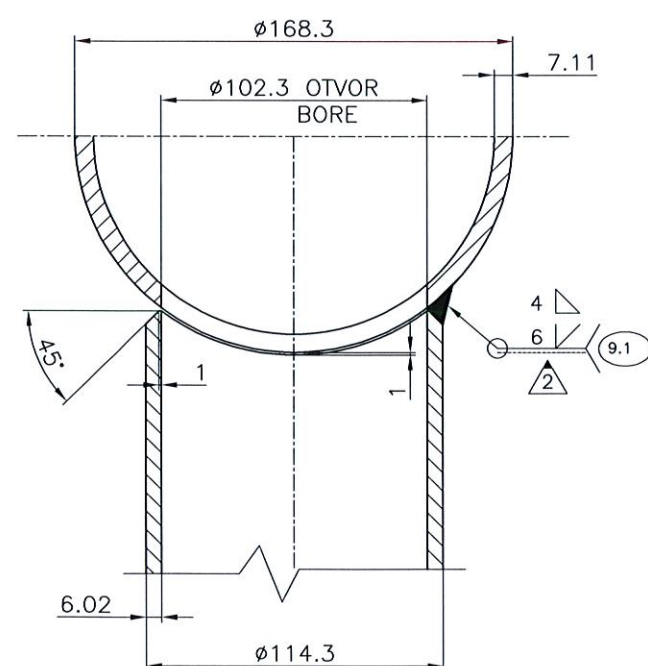
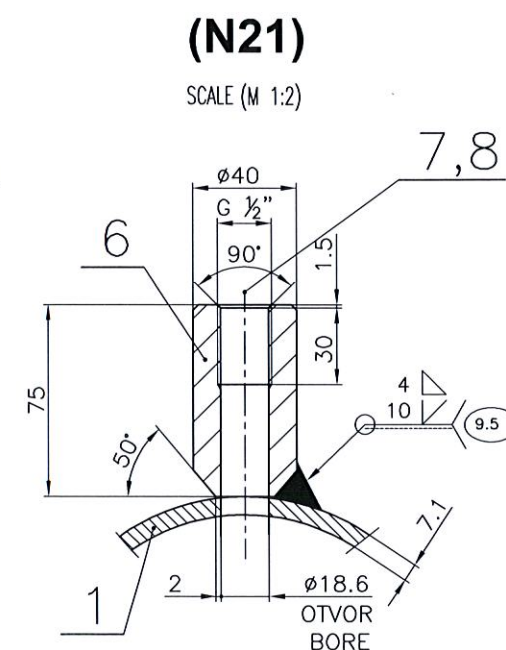
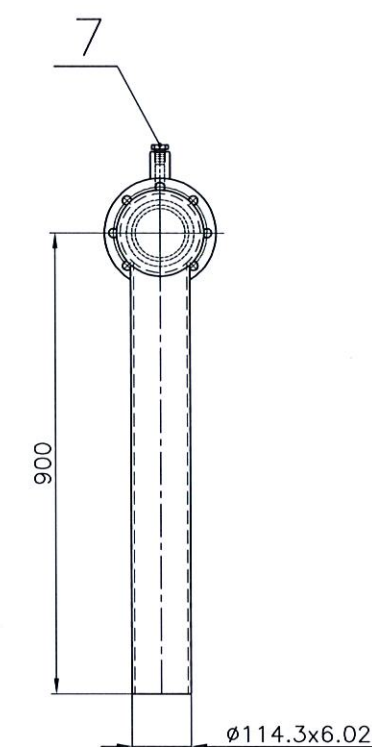


\*) TO MACHINED SLIDING SUPPORTS WELDING  
STOP PLATES AT THE SITE

SLIDING SADDLE  
KLUZNÁ PODPORA

[illegible]





**TUV NORD**  
Czech, s.r.o.


Schválno / Approved

Datum / Date: 23.6.2014

Zpráva č. / Report No.: 5314113/09/01

Jméno / Name: ..... VEVERKA

|   |   |
|---|---|
| VSEOBECNE TOLERANCE PRO NETOLEROVANE ROZMERY<br>GENERAL TOLERANCES FOR NOT TOLERATED DIMENSIONS |   |
| OPRACOVANE CASTI<br>MACHINED PARTS  | SVAROVANE KONSTRUKCIE<br>WELDED CONSTRUCTIONS |
| ISO 2768-mK   | EN ISO 13920-BF                               |

|   |                                      |                   |                          |                              |                         |                           |                        |        |              |
|---|--------------------------------------|-------------------|--------------------------|------------------------------|-------------------------|---------------------------|------------------------|--------|--------------|
| 3   |                                      |                   |                          |                              |                         |                           |                        |        |              |
| 2   | 7.6.2017                             |                   | HLAVÁČ                   | <i>HLAVÁČ</i>                |                         | ZBÍROVSKÝ                 | <i>ZBÍROVSKÝ</i>       |        |              |
| 1   | 3/2017                               |                   | KUBA                     | <i>KUBA</i>                  |                         | ZBÍROVSKÝ                 | <i>ZBÍROVSKÝ</i>       |        |              |
| 0   | 02/2017                              |                   | HLAVÁČ                   |                              | KOZÁK                   | ing.ZBÍROVSKÝ             |                        | ŠEVČÍK |              |
| INDEX   | DATUM<br>DATE                        | ZMĚNA<br>REVISION | VÝPRAVOVÁ<br>DESIGNED BY | KONTROLOVÁVÁ<br>CHECKED BY   | SCHVÁLIL<br>APPROVED BY | TECHNOLÓG<br>TECHNOLOGIST |                        |        |              |
|   |                                      |                   |                          |                              |                         | 157,7                     |                        |        |              |
| KUSŮ<br>PCS   | NÁZEV -- ROZMĚR<br>NAME -- DIMENSION |                   | MAT. KOEČNÝ<br>MATERIAL  | MAT. VÝCHOZÍ<br>MATERIAL     | ČISTÁ HM.<br>NET MASS   | HRUBÁ HM.<br>GROSS MASS   | Č. VÝKRESU<br>DWG. No. |        | POZ.<br>ITEM |
|  | AKCE -- JOB                          |                   |                          | MĚŘÍTKO -- SCALE             | ARCHIV -- ARCHIVES      |                           |                        |        |              |
|   |                                      |                   |                          | M 1:10                       |                         |                           |                        |        |              |
| NÁZEV -- TITLE  |                                      |                   |                          | ČÍSLO VÝKRESU -- DRAWING No. |                         |                           |                        |        |              |
| OUT OF STEAM<br>VÝSTUP PÁRY   |                                      |                   |                          | 209-0940.868                 |                         |                           |                        |        |              |
| KRÁLOVOPOLSKÁ,<br>a.s.  |                                      |                   |                          |                              |                         |                           |                        |        |              |



